

Work Order ID 84224

84224

Page 1

May-08-12 8:40:08 AM

Item ID: D2369-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Deck Plate Locator Brackets
 Start Date: 08/05/2012 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 22/05/2012 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 12/05/08 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2369	Rev A					(2)			

100 FLOW WATER JET 0.00
100
 Waterjet Memo 0.00
 FLOW CNC Waterjet 1-Cut as per Dwg D2369 Dwg Rev: A Prog Rev: A 2-
 Deburr if necessary
5052.040 B12-5-16

110 QC2- Inspect parts off machine FAI/FAIB 0.00
110
 QC Memo 0.00
 Quality Control B12-5-16

120 QC8- Inspect parts - second check 0.00
120
 QC Memo 0.00
 Quality Control 5/21/14 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

84224

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Start Date: 08/05/2012 **Start Qty:** 4.00

4

Customer:

Required Date: 22/05/2012 **Req'd Qty:** 4.00

4

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

6x _____ Sp
12-5-22

12/5/23 ~~12~~

MW 12/05/22

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 84224

84224

Parent Item: D2369-1

D2369-1

Parent Item Name: Deck Plate Locator Brackets

Start Date: 08/05/2012

Required Date: 22/05/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev A Removed from 9 Digit 05-12-05 JLM
IPP Rev:B now water jet 07-12-11 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M5052H32S.040		Purchased		No		100	sf	161.4000	1.354	5.701053	8.5		

M5052H32S 040

5052-H32 .040 Sheet

**

B 12-5-16

Location

Loc Qty

Loc Code

MAT022

161.4

117130

4.4

118641

64

119384

29

121192

64

121192

65

W/O:		WORK ORDER CHANGES						
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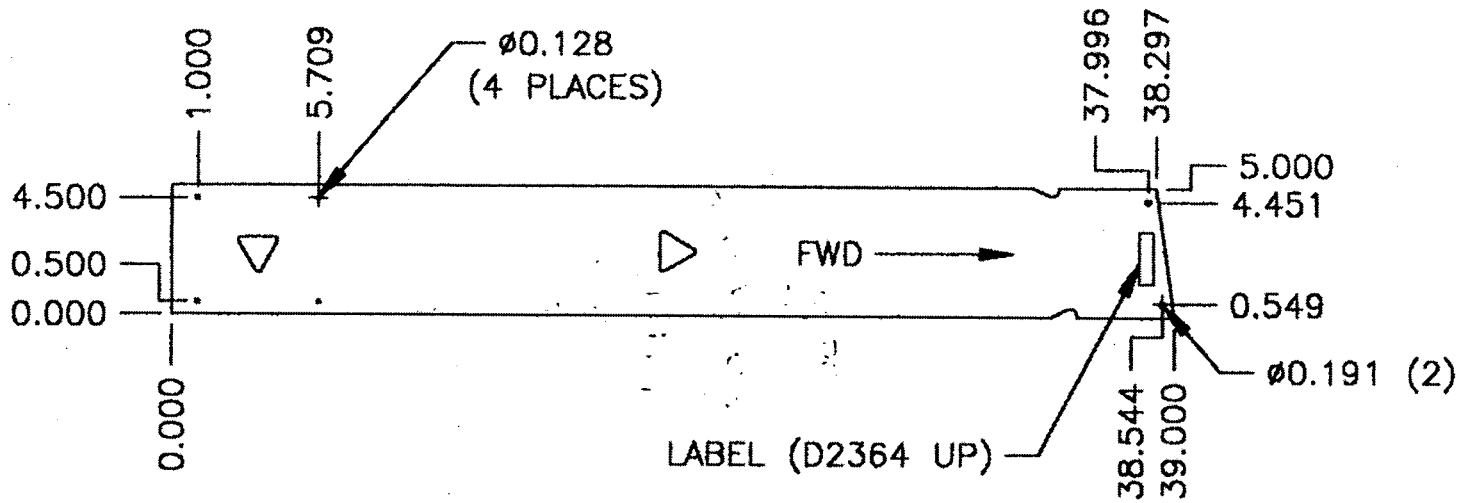
NOTE: Date & initial all entries



DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD
CHECKED	B WILLIAMS	APPROVED		VICTORIA INTERNATIONAL AIRPORT, CANADA
DATE	95:02:20	TITLE	D2369	REV. A
			DECK PLATE LOCATOR BRACKET	SHEET 1 OF 2
				SCALE 1:7

RELEASED
1960610

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 84224 MCL
12/05/08



D2369-1

MATERIAL: 5052-H34 0.040 THICK

W/O:			WORK ORDER CHANGES					
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